LYODRY FREEZE DRYERS

BENCHTOP TO PILOT TO PRODUCTION SCALE > FOR LABORATORY, R&D, PHARMA, FOOD, FLORA > TRAINING, INSTALLATION, COMMISSIONING >





UK DESIGNED, MANUFACTURED AND SUPPORTED BY:

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LYODRY FREEZE DRYERS

LyoDry Freeze Dryers include laboratory, pilot and production scale freeze dryers, suitable for a wide variety of freeze drying applications, including research and development, small and larger scale production of pharmaceutical, food and beverage, floral and archaeological conservation products.

LyoDry Freeze Dryers are UK designed, manufactured and supported by MechaTech Systems Ltd. Our existing customer base includes blue chip pharma, government and private research institutes and many universities both in the UK and overseas.

We receive excellent feedback about our products, services and customer service. LyoDry Freeze Dryers are high end, competitively priced and quality assured. Installation, commissioning, IQ/OQ, service contracts and extended warranties are available if required.

LyoDry Freeze Dryers conform to the latest environmental standards, manufactured by F-Gas certified engineers using CFC free refrigeration gas. LyoDry Freeze Dryers are designed to have fast cool down times, helping to minimise energy consumption and maximise life expectancy.

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LYODRY COMPACT BENCHTOP FREEZE DRYER 5Kg ice condenser, -55°C or -85°C condenser temperatures, choice of accessories for bulk and flask drying







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LYODRY COMPACT BENCHTOP FREEZE DRYER SINGLE OPERATOR INTERFACE, HOT GAS DEFROST,

-55°C OR -85°C CONDENSER, 5KG ICE CAPACITY





LyoDry Compact benchtop condenser, -55°C OR -85°C



The latest generation LyoDry Compact benchtop freeze dryer, with 5Kg maximum ice capacity is available with a condenser temperature of either -55°C (part number LSBC55) or -85°C (part number LSBC85). Features also include hot gas defrost for faster defrosting and additional display options.

Designed to work with a wide variety of drying accessories to accommodate bulk materials, flasks, vials and ampules, this robust design includes a smooth wall, stainless steel ice condenser with a front mounted bottom drain.

The LyoDry Compact features a clear, bright LCD display, visible even from a distance. User friendly commands allow the operator to view vacuum units in millibar, Torr or pascal and temperature in Celsius or Fahrenheit. System status is obvious at a glance. The vacuum pump can be controlled on-screen, and the user is prompted to do this when the condenser reaches temperature.

The LyoDry Compact was originally designed as a direct replacement for the Edwards Modulyo[®] benchtop freeze dryer. Therefore many standard Modulyo drying accessories,(e.g. acrylic chamber, tray drying accessory, etc) are directly interchangeable, offering significant cost savings if only the condenser needs replacing.

The LyoDry Compact offers a superior, keenly priced, freeze drying solution, ; used and endorsed by universities and research laboratories in the UK and overseas. All LyoDry Freeze Dryers are UK designed, manufactured and supported.

Add an acrylic chamber, tray drying accessory or a column manifold and optional purpose-built SS trolley - see accessories list on page 2

| Compact benchtop footprint, -55°C or -85°C smooth wall, stainless steel, 5Kg capacity ice condenser | Available with a wide choice of drying chambers and accessories (and compatible with most Modulyo accessories) |
|---|--|
| Large, alphanumeric display of vacuum and temperature units with backlit, matrix LCD display | User changeable vacuum and temperature units, user prompted vacuum pump control directly from display |
| System status - cooling / ready; easy to follow, user friendly commands | System start-up bar graph clearly indicates time remaining until 'Ready' |
| Automatic hot gas defrost; CFC free | Clean, laboratory-friendly, polished stainless steel finish |
| UK designed, manufactured and supported | 12 month warranty; extendable to 24 months with a Service Contract option |

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LYODRY COMPACT BENCHTOP FREEZE DRYER

TECHNICAL SPECIFICATION

| Part number and model | LSBC55 LyoDry Compact | LSBC85 LyoDry Compact |
|---|-------------------------------------|--------------------------------------|
| Maximum condenser chamber volume | 7.2 litres | 7.2 litres |
| Ice removal capacity (in 12 hours) | 1.2kg (2.6 lbs) | 1.2kg (2.6 lbs) |
| Ice removal capacity (in 24 hours) | 2.3kg (5.1 lbs) | 2.3kg (5.1 lbs) |
| Maximum ice capacity | 5kg (11 lbs) | 5kg (11 lbs) |
| Operating temperature (based on tests in well vented room at 20°C ambient; condenser under vacuum with no load) | -55 °C | -85 °C |
| Temperature display range | Ambient to -60 °C | Ambient to -90 °C |
| Pressure display range | 0.01 mbar to 1000 mbar | 0.01 mbar to 1000 mbar |
| Refrigeration compressor type | 2/3 hp hermetic unit, CFC free | 1/2 / 1/3 hp hermetic unit, CFC free |
| Dimensions (H x W x D) | 332 x 455 x 600 mm | 332 x 555 x 685 mm |
| Weight | 55kg (121 lbs) | 77kg (170 lbs) |
| Power requirements | LSBC55-230: 230VAC/50 Hz, 1.9 kW | LSBC85-230: 230VAC/50 Hz, 2.3 kW |
| | LSBC55-115: 115VAC/60 Hz | LSBC85-115: 115VAC/60 Hz |



Add a drying accessory, such as the LSAD6 chamber, vacuum pump, and optional, purpose built SS trolley for a complete, low-cost, laboratory freeze drying solution

LYODRY COMPACT ACCESSORIES and SPARES

| Part number | Description |
|-------------|--|
| LSDC | Acrylic drying chamber 350mm x 435mm, lid and 2 x L-gaskets |
| LSAD6 | Acrylic drying chamber 350mm x 435mm, lid and 2 x L-gaskets with 6-product tray drying rack assembly, SS |
| LSDCV | Acrylic drying chamber with 8-port valve lid assembly with neoprene valves |
| LSAD6H | Heated tray drying accessory comprising: acrylic drying chamber 350mm diameter x 435mm, lid and 2 x L-gaskets, with 6-product tray rack assembly, heater mats and temperature controller |
| LSPM24 | 24-Port pipe manifold with removable neoprene valves, for flask drying |
| LSCT | Purpose built SS trolley with castors and brakes, with bottom shelf to accommodate vacuum pump |
| CRVPRO8 | Welch vacuum pump 230V, 1ph, 50Hz with mainslead, exhaust filter and vacuum pump oil |

SEE OUR FULL RANGE OF LYODRY / MODULYO FREEZE DRYER ACCESSORIES AND SPARES ONLINE, OR CONTACT OUR SALES TEAM FOR FURTHER DETAILS



LYODRY BENCHTOP PRO FREEZE DRYER

5Kg ice condenser, -55°C or -85°C condenser temperatures, data logging and analysis, pressure control, colour touch screen, ethernet comms, USB, choice of accessories for bulk or flask drying







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LYODRY BENCHTOP PRO FREEZE DRYER

TOUCH SCREEN, DATA LOGGING, TRENDS PRESSURE CONTROL, -55°C OR -85°C CONDENSER





LyoDry Benchtop Pro Freeze Dryer features all of the advantages of our entry level model, the LyoDry Compact Benchtop Freeze Dryer, but is designed for more closely controlled freeze drying applications, with touch screen control and enhanced functionality including data logging, pressure control, real time and historical temperature and pressure trends, ethernet comms and USB.

A modular freeze dryer, it can be used with a choice of drying chambers and accessories for bulk or flask drying. If used with the LSAD6H Heated Tray Accessory, then complex pressure/temperature profiles can be controlled accurately and reproducibly without operator intervention.

LyoDry Freeze Dryers are UK designed, manufactured and supported by MechaTech Systems Ltd, used and endorsed by universities, goverment research institutes, pharma and food manufacturers, in the UK and globally.

The LyoDry Benchtop Pro Freeze Dryer incorporates all features of the standard LyoDry Compact Benchtop Freeze Dryer...

CONDENSER TEMPERATURE -55°C OR -85°C

MODULAR - CHOOSE YOUR PREFERRED DRYING CHAMBER / MANIFOLD

HOT GAS DEFROST

CFC FREE ICE CONDENSER, ICE CAPACITY 5Kg

FULLY STAINLESS STEEL CABINET

DIRECT REPLACEMENT FOR MODULYO FREEZE DRYER



...occupying the same footprint, with enhanced functionality:

WIDE SCREEN TOUCH OPERATOR INTERFACE WITH ICONS FOR EASY NAVIGATION

DATA-LOGGING

PASSWORD PROTECTION

ETHERNET COMMS AND USB

REAL TIME AND HISTORICAL TRENDING OF TEMPERATURE AND PRESSURE VALUES

PRESSURE CONTROL

ALARMS HISTORY

MULTIPLE PROFILE CREATION IF USED WITH HEATED TRAY ACCESSORY

LYODRY BENCHTOP PRO FREEZE DRYER

MECHATECH SYSTEMS

TECHNICAL SPECIFICATION

TECHNICAL VACUUM EXCELLENCE SINCE 2008

| SB85P LyoDry Benchtop Pro |
|---|
| .2 litres |
| |
| .2kg (2.6 lbs) |
| 2.3kg (5.1 lbs) |
| ikg (11 lbs) |
| 85 °C |
| mbient to -90 °C |
| 0.01 mbar to 1000 mbar |
|).05 - 1 mbar |
| JSB |
| /2 / 1/3 hp hermetic unit CFC free |
| 32 x 555 x 685 mm |
| 7kg (170 lbs) |
| 30VAC/50 Hz, 2.3 kW |
| 15VAC/60 Hz |
|).).).).).).).).).).).).).) |



Add a drying accessory, such as the Acrylic Chamber and Tray Accessory, vacuum pump, and optional, purpose built SS trolley for a complete, freeze drying solution.

VIEW THE FULL RANGE OF LYODRY / MODULYO FREEZE DRYER ACCESSORIES AND SPARES <u>ONLINE</u>, OR CONTACT OUR SALES TEAM FOR FURTHER INFORMATION



LYODRY MIDI FREEZE DRYER 18Kg ice condenser, -55°C or -85°C condenser, choice of accessories

for bulk or flask drying









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LYODRY MIDI FREEZE DRYER SINGLE OPERATOR INTERFACE, HOT GAS DEFROST, -55°C OR -85°C, 18Kg ICE CONDENSER



The LyoDry Midi is is the ideal next step up from a benchtop freeze dryer in terms of capacity and budget. It is a versatile 18Kg capacity ice condenser, with condenser temperatures of either -55°C (part no: LSMC55) or -85°C (part no: LSMC85) and a wide choice of chamber/drying accessory options.

The LyoDry Midi was originally designed as a direct replacement for the Edwards SuperModulyo® freeze dryer, but today incorporates the latest freeze drying technologies. Many standard Edwards drying accessories (e.g. acrylic chamber, tray drying accessory, etc) are directly interchangeable, offering significant cost savings if only the condenser needs replacing. Add a 10-shelf chamber (unheated or heated) for an economical pilot scale or small production scale freeze dryer.



The LyoDry Midi is suitable for a range of freeze drying duties, from diverse laboratory applications to industrial pilot plant work, including pharma, food and beverage applications. It can also be used as a condenser or solvent trap. UK designed, manufactured and maintained. Quality assured.

| -55°C or -85°C, 18Kg ice condenser capacity | Available with a wide choice of drying chambers and accessories (and compatible with most SuperModulyo accessories) |
|--|---|
| Large, alphanumeric display of vacuum and temperature units with backlit, matrix LCD display | User changeable vacuum and temperature units, user prompted vacuum pump control directly from display |
| System status - cooling / ready; easy to follow, user friendly commands | System start-up bar graph clearly indicates time remaining until 'Ready' |
| Automatic hot gas defrost; CFC free | Integral Edwards RV12 vacuum pump as standard or optional dry scroll pump |
| UK designed, manufactured and supported | 12 month warranty; extendable to 24 months with a Service Contract option |

LYODRY MIDI FREEZE DRYER

TECHNICAL SPECIFICATION



| Part number and model | LSMC55 LyoDry Midi | LSMC85 LyoDry Midi |
|---|------------------------------|------------------------------------|
| Maximum condenser chamber volume | 44.5 litres | 44.5 litres |
| Ice removal capacity (in 12 hours) | 6 Kg (13 lbs) | 6 Kg (13 lbs) |
| Ice removal capacity (in 24 hours) | 10.5 Kg (23 lbs) | 10.5 Kg (23 lbs) |
| Maximum ice capacity | 18 Kg (40 lbs) | 18 Kg (40 lbs) |
| Operating temperature (based on tests in well vented room at 20°C ambient; condenser under vacuum with no load) | -55°C | -85°C |
| Temperature display range | Ambient to -60°C | Ambient to -90°C |
| Pressure display range | 0.01 mbar to 1000 mbar | 0.01 mbar to 1000 mbar |
| Refrigeration compressor type | 1hp hermetic unit - CFC free | 1 hp hermetic unit (x2) - CFC free |
| Dimensions (H x W x D) | 945 x 700 x 950 mm | 945 x 700 x 950 mm |
| Weight | 230 Kg (507 lbs) | 237kg (522 lbs) |
| Power requirements | 230VAC/50 Hz, 13.0 A | 230VAC/50 Hz, 13.0 A |

Compact, free standing and castor mounted, the LyoDry Midi is designed to fit beside a standard laboratory bench with a fully accessible cabinet for easy access to the integral vacuum pump (an Edwards RV12 as standard, or the optional nXDS15i dry scroll pump if preferred).

Automatic hot gas defrost, temperature and vacuum indicators provide added control and time saving advantages for your process. The LyoDry Midi features a clear, bright LCD display, visible even from a distance. User friendly commands allow the operator to view vacuum units in millibar, Torr or pascal and temperature in Celsius or Fahrenheit. System status is obvious at a glance. The vacuum pump is controlled on-screen, and the user is prompted to do this when the condenser reaches temperature.

LyoDry Freeze Dryers conform to the latest environmental standards, manufactured by F-Gas certified engineers using CFC free refrigeration gas. LyoDry Freeze Dryers are designed to have fast cool down times, helping to minimise energy consumption and maximise life expectancy.

LYODRY MIDI ACCESSORIES and SPARES

| Part number | Description |
|-------------|--|
| LSDC | Acrylic drying chamber 350mm x 435mm, lid and 2 x L-gaskets |
| LSAD6 | Acrylic drying chamber 350mm x 435mm, lid and 2 x L-gaskets with 6-product tray drying rack assembly, SS |
| LSDCV | Acrylic drying chamber with 8-port valve lid assembly with neoprene valves |
| LSAD6H | Heated tray drying accessory comprising: acrylic drying chamber 350mm diameter x 435mm, lid and 2 x L-gaskets, with 6-product tray rack assembly, heater mats and temperature controller |
| LSPM24 | 24-Port pipe manifold with removable neoprene valves, for flask drying |
| LSCC10 | Front loading multi-shelf chamber with hinged door with viewport, 10 removable trays, unheated as standard or with optional heating (part no LSCC10H). Also available with optional manifolds for flask drying |

SEE OUR FULL RANGE OF LYODRY / SUPERMODULYO FREEZE DRYER ACCESSORIES AND SPARES <u>ONLINE</u>, OR CONTACT OUR SALES TEAM FOR FURTHER DETAILS



LYODRY MIDI PRO REEZE DRYER

18Kg ice condenser, -55°C or -85°C condenser temperatures, data logging and analysis, pressure control, colour touch screen, ethernet comms, USB, choice of accessories for bulk or flask drying





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LYODRY MIDI PRO FREEZE DRYER TOUCH SCREEN CONTROL, DATA LOGGING,

MODULAR, -55°C OR -85°C CONDENSER





LyoDry Midi Pro Freeze Dryer features all of the advantages of the standard LyoDry Midi Freeze Dryer, but is designed for more closely controlled freeze drying applications, with touch screen control and enhanced functionality including data logging, pressure control, real time and historical temperature and pressure trends, ethernet comms and USB.

A modular freeze dryer, it can be used with a choice of drying chambers and accessories for bulk or flask drying.If used with the Heated 6-Tray Accessory, or Heated 10-Tray Chamber then complex pressure/ temperature profiles can be controlled accurately and reproducibly without operator intervention.

LyoDry Freeze Dryers are UK designed, manufactured and supported by MechaTech Systems Ltd, used and endorsed by universities, goverment research institutes, pharma and food manufacturers, in the UK and globally.

The LyoDry Midi Freeze Dryer incorporates all features of the standard LyoDry Midi Freeze Dryer...

CONDENSER TEMPERATURE -55°C OR -85°C

MODULAR - CHOOSE YOUR PREFERRED DRYING CHAMBER / MANIFOLD

HOT GAS DEFROST

CFC FREE ICE CONDENSER, ICE CAPACITY 18Kg

INTEGRAL RV12 VACUUM PUMP (OR OPTIONAL DRY SCROLL VACUUM PUMP) DIRECT REPLACEMENT FOR SUPERMODULYO FREEZE DRYER



...occupying the same footprint, with enhanced functionality:

WIDE SCREEN TOUCH OPERATOR INTERFACE WITH ICONS FOR EASY NAVIGATION DATA-LOGGING PASSWORD PROTECTION

ETHERNET COMMS AND USB

REAL TIME AND HISTORICAL TRENDING OF TEMPERATURE AND PRESSURE VALUES PRESSURE CONTROL ALARMS HISTORY

MULTIPLE PROFILE CREATION IF USED WITH HEATED TRAY OR CHAMBER ACCESSORY

Compact, free standing and castor mounted, the LyoDry Midi Pro is designed to fit beside a standard laboratory bench with a fully accessible cabinet for easy access to the integral vacuum pump (an Edwards RV12 as standard, or the optional nXDS15i dry scroll pump if preferred).

LYODRY MIDI PRO FREEZE DRYER

TECHNICAL SPECIFICATION

TECHNICAL VACUUM EXCELLENCE

MECHAT

| Part number and model | LSM55P LyoDry Midi Pro | LSM85P LyoDry Midi Pro |
|---|-------------------------------|------------------------------------|
| Maximum condenser chamber volume | 44.5 litres | 44.5 litres |
| Ice removal capacity (in 12 hours) | 6kg (13 lbs) | 6kg (13 lbs) |
| Ice removal capacity (in 24 hours) | 10.5kg (23 lbs) | 10.5kg (23 lbs) |
| Maximum ice capacity | 18kg (40 lbs) | 18kg (40 lbs) |
| Operating temperature (based on tests in well vented room at 20°C ambient; condenser under vacuum with no load) | -55 °C | -85 °C |
| Temperature display range | Ambient to -60 °C | Ambient to -90 °C |
| Pressure display range | 0.01 mbar to 1000 mbar | 0.01 mbar to 1000 mbar |
| Pressure control range | 0.05 - 1 mbar | 0.05 - 1 mbar |
| Data transfer port | USB | USB |
| Refrigeration compressor type | 1 hp hermetic unit - CFC free | 1 hp hermetic unit (x2) - CFC free |
| Dimensions (H x W x D) | 945 x 700 x 950 mm | 945 x 700 x 950 mm |
| Weight | 230kg (507 lbs) | 237kg (522lbs) |
| Power requirements | 230VAC/50 Hz, 13.0 A | 230VAC/50 Hz, 13.0 A |

The LyoDry Midi Pro was originally designed as a direct replacement for the Edwards SuperModulyo[®] freeze dryer. Many standard SuperModulyo drying accessories (e.g. acrylic chamber, tray drying accessory, etc) are directly interchangeable, offering significant cost savings if only the condenser needs replacing. Choose from a variety of LyoDry accessories to accommodate bulk materials, flasks, vials and ampules. When used with either LSAD6H Heated Tray Drying Accessory or LSCC10H heated 10-tray chamber, multiple profiles (freeze drying 'recipes') can be created.



LSAD6 Chamber and Tray Drying Accessory



LSAD6H Heated Tray Drying Accessory



LSDCV 8-Port Acrylic Chamber



LSPM24 24-Port

SS Drying Manifold



LSCC10 10-tray SS chamber

VIEW THE FULL RANGE OF LYODRY / SUPERMODULYO FREEZE DRYER ACCESSORIES AND SPARES ONLINE, OR CONTACT OUR SALES TEAM FOR FURTHER INFORMATION

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FREEZE DRYING CHAMBERS, MANIFOLDS AND ACCESSORIES



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FREEZE DRYER ACCESSORIES

FOR LYODRY COMPACT / LYODRY BENCHTOP PRO / LYODRY MIDI / LYODRY MIDI PRO / MODULYO / SUPERMODULYO TECHNICAL VACUUM EXCELLENCE

MechaTech Systems supply a wide range of freeze drying spares, chambers and accessories, designed specifically for use with the LyoDry Laboratory Freeze Dryers. In many cases, they are also compatible with Edwards Modulyo and Supermodulyo freeze dryers. We will be pleased to check this upon request.



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LSAD6H HEATED TRAY DRYING ACCESSORY

BULK FREEZE DRYING WITH RADIANT HEAT, FOR USE WITH LYODRY COMPACT, BENCHTOP PRO, MIDI & MIDI PRO CONDENSERS



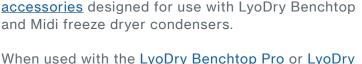


The LyoDry Heated Tray Drying Accessory is used for bulk drying material in beakers or on rack-mounted trays. It is useful where radiant heat is required and when a visual check of the product is necessary during the drying process.

> The rack assembly will accommodate up to six product trays and heater mats, allowing use of different size containers. The heater mats provide a controlled heat input to bulk materials during the freeze drying process. Overload protection is provided by an internal safety thermostat.

> The temperature display on the controller indicates the temperature local to the heater mat probe. The controller is supplied complete with power lead and electrical lead-throughs to fit the acrylic lid, a heater mat probe (thermocouple), and a power plug for the rack assembly.

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The LyoDry Heated Tray Drying Accessory - part number LSAD6H - is one of a range of freeze drying

Midi Pro, multiple profile creation (freeze drying 'recipe' option) is enabled.

It is also compatible with Edwards and Savant Modulyo and Supermodulyo freeze dryers.

The heated tray accessory comprises:

- Acrylic Chamber 350mm dia x 435mm high
- Acrylic lid
- · Stainless steel rack assembly with 6 product trays, each measuring 284mm diameter x 25mm depth
- 6 x Heater Mats
- Temperature controller, 0 60°C, 230V, 50Hz



LSAD6H can be used with LyoDry Benchtop and Midi freeze dryer condensers. It is also compatible with Edwards and Savant Modulyo and Supermodulyo freeze dryers.

LSSP SPIN FREEZER

INCLUDES 5 INTERCHANGEABLE CARRIERS INSIDE SELF-CONTAINED VACUUM CHAMBER TO FACILITE FREEZING AND PRIMARY DRYING



The LSSP Spin Freezer is a self-contained vacuum chamber which is designed to facilitate both the freezing and primary drying of samples in glass ampoules.

The LSSP is designed to operate as a low speed centrifuge. It utilizes evaporative cooling and centrifugation to freeze samples in a thin layer on one side of each ampoule for faster drying.

A simple timer can be set to automatically stop rotation when samples are fully frozen. Primary drying (sublimation of ice) then proceeds under vacuum.

For maximum flexibility, the LSSP is supplied complete with 5 interchangeable carriers constructed of aluminium, each capable of handling different sized ampoules (ampoules not supplied).

The LSSP Spin Freezer speed is 500 RPM at 50Hz. Time ranges can be set from 9 seconds to 999 hours. 230V, 50Hz supply (alternative supply available upon request).

The carriers will accommodate ampoules as follows:

| Quantity: | Capacity: | Max OD: |
|-----------|-----------------------|----------|
| 96 | 0.5 ml ampoules | 8.0 mm |
| 64 | 1.0 / 2.0 ml ampoules | 10.9 mm |
| 36 | 3.0 ml ampoules | 12.9 mm |
| 24 | 5.0 ml ampoules | 14.9 mm |
| 14 | 10 ml ampoules | 17.95 mm |

Other sizes can be quoted upon request.

The LSSP Spin Freezer is compatible with the following freeze dryer condensers:

LyoDry Compact Benchtop LyoDry Benchtop Pro LyoDry Midi LyoDry Midi Pro Modulyo Supermodulyo



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LSDM24 / LSDM48 / LSDM96 SECONDARY DRYING MANIFOLD

FOR SECONDARY DRYING OF SAMPLES IN AMPOULES AVAILABLE WITH EITHER 24, 48 OR 96 PORTS



Secondary Drying Manifolds are specifically designed to accommodate desorption or secondary drying of samples contained in glass ampoules.

Ampoules are arranged radially around a stainless steel column and may be flame sealed from this position while under vacuum.

A conical shaped rubber nipple is provided with each sample port. This rubber nipple accepts a wide variety of ampoule sizes.

Secondary Drying Manifolds are available in three different capacities: 24, 48 or 96 port.

The basic single column manifold holds up to 48 samples (part number LSDM48). Its capacity may be halved to accommodate only 24 samples at one time (part number LSDM24), or extended with an additional single column manifold to process up to 96 samples at one time (part number LSDM96).

Secondary drying manifolds are supplied complete with rubber nipples. Ampoules are not supplied.

Spare rubber nipples can also be supplied in packs of 48 (part number LSAN).

The LSDM Secondary Drying Manifold is compatible with the following freeze dryer condensers:

LyoDry Compact Benchtop LyoDry Benchtop Pro LyoDry Midi LyoDry Midi Pro Modulyo Supermodulyo



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LYODRY LSCC10 - 10-TRAY FREEZE DRYER CHAMBER SUITABLE FOR USE WITH LYODRY MIDI AND

LYODRY MIDI PRO FREEZE DRYERS

LSCC10 is a stainless steel freeze dryer chamber, with 10 removable trays, providing a total drying area of 1.5m².

Each individual tray measures 450mm wide x 345mm deep. The gap between tray support rails is 85mm.

Fitted with single viewport for product viewing, the chamber is available unheated (part no LSCC10) as standard, or with optional heating (part no LSCC10H).

The chamber is suitable for use with <u>LyoDry Midi</u> or the enhanced <u>LyoDry Midi Pro</u> freeze dryers. If the heated version (part no LSCC10H) is used with the LyoDry Midi Pro freeze dryer condenser, then multiple profiles (freeze drying 'recipes') can be created.

LSCC10 chamber can also be retro-fitted to an Edwards SuperModulyo Freeze Dryer Condenser.

For enhanced freeze drying and future-proofing, LSCC10 chamber can also be equipped with optional manifold ports, with removable neoprene vacuum isolation valves (3/4" ID), to enable freeze drying in flasks.

TECHNICAL SPECIFICATION

| Part number and model | LSCC10 (unheated) LSCC10M (unheated with manifold ports) | LSCC10H (heated) LSCC10HM (heated with manifold ports) |
|--|---|---|
| Dimensions H x W x D (excludes lifting bosses) | 950 mm x 554mm x 554 mm | 950 mm x 554 mm x 554 mm |
| No of trays | 10 | 10 |
| Individual tray dimensions W x D x H | 450 mm x 345 mm x 30 mm | 450 mm x 345 mm x 30 mm |
| Gap between tray support rails | 85mm | 85mm |
| Optional manifold ports (up to 8 ports available - 4 per side) | 3/4" ID vacuum isolation valves | 3/4" ID vacuum isolation valves |
| Chamber material | 304 SS (option 316) | 304 SS (option 316) |
| Tray material | 316 SS | 316 SS |
| Viewport material | Soda Lime Glass | Soda Lime Glass |
| Weight | 145Kg | 147Kg |
| Chamber temperature | N/A | 60 °C |
| Power requirements | N/A | 230V, 13A |

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20.



LYODRY HERITAGE FREEZE DRYER

30L or 60L ice capacity, -55°C condenser, temperature controlled chamber; either heated only, to +50°C (NC version), or -40°C to +50°C



LYODRY HERITAGE NC FREEZE DRYER

FREEZE DRYER CONDENSER, -55°C, 30L OR 60L ICE CAPACITY, WITH 5-TRAY, HEATED DRYING CHAMBER





The LyoDry Heritage NC freeze dryer is ideal for pilot, or small scale production freeze drying of food and beverages, or for the preservation of archaeological materials, flowers or documents.

The LyoDry Heritage NC comprises a 30L, or 60L, capacity -55°C condenser and a SS, front-loading drying chamber heated up to +50°C. The NC model does not include pre-freezing and is therefore a more budget conscious option than the standard LyoDry Heritage freeze dryer.

Five removable stainless steel trays provide either a 2.6m², or a 5.2m² drying area, accessed via a clear perspex, hinged door for easy loading and visibility throughout the freeze drying cycle. A transparent door at the front of the condenser enables easy defrosting of the condenser chamber.

Occupying a compact footprint, the LyoDry Heritage NC is castor-mounted and includes all of the standard LyoDry Freeze Dryer features, such as automatic hot gas defrost for faster batch processing, and CFC free refrigeration.

Process variables, product temperatures, system status and fault indicators are viewed in real time and logged continuously to memory via the user friendly, touch-screen Operator Interface. A USB port is provided for data retrieval, and optional Remote View via your own external computer is available if required. System status is obvious at a glance.

LYODRY HERITAGE NC offers a reliable, high-end, yet economical freeze drying solution for accurate, controlled batch freeze drying of a broad variety of products including food and beverage, petfood, archaeological, flower petals and document drying.

| Shelf area options of either 2.6m ² or 5.2m ² | -55°C condenser with either 30Kg or 60Kg ice condenser capacity options | |
|---|--|--|
| Heated chamber to +50°C, 5 removable stainless steel product trays | Touch screen control, data logging, real time and historical analysis, USB, remote view (option) | |
| Up to 200 reproducible process profiles (recipes) | Front loading, stainless steel chamber with clear, perspex hinged door | |
| Automatic hot gas defrost | 12 month warranty. Extendable to 24 months with a Service Contract option | |
| Installation, commissioning and training | UK designed, manufactured and supported | |

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LYODRY HERITAGE NC FREEZE DRYER



TECHNICAL SPECIFICATION

| Part number and model | LSH30NC LyoDry Heritage | LSH60NC LyoDry Heritage |
|--|--|--|
| Maximum ice capacity | 30kg (66 lbs) | 60kg (132 lbs) |
| Condenser operating temperature (based on based on tests in well vented room; condenser under vacuum with no load) | -55 °C | |
| Refrigeration compressor type | 1 hp hermetic unit - CFC free - air cooled | |
| Maximum operating temperature (measured on inside chamber wall at 22°C ambient temperature) | +50°C | |
| No of trays | 5 | |
| Individual tray dimensions | 2 trays @ 65cm x 97cm each 3 trays @ 46cm x 97cm each | 2 trays @ 65cm x 193cm each 3 trays @ 46cm x 193cm each |
| Total area of trays | 2.6m ² | 5.2m ² |
| Chamber dimensions | 1m length x 0.75m diameter | 2m length x 0.75m diameter |
| Construction | Stainless steel chamber and trays; Acrylic door; Viton door seal | |
| Approximate dimensons (H x W x D) | 1800 x 1000 x 2150mm | 1800 x 1700 x 2150mm |
| Approximate weight | 852kg (1878 lbs) | |
| Power requirements | 230VAC/50 Hz, 16.0 A | |

LyoDry Heritage NC Freeze Dryer is ideal for a range of freeze drying applications, including:



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LYODRY HERITAGE FREEZE DRYER

FREEZE DRYER CONDENSER, -55°C, 30L OR 60L ICE CAPACITY, WITH 5-TRAY, TEMPERATURE-ASSISTED DRYING CHAMBER





The <u>LyoDry Heritage</u> is a complete freeze drying system, ideal for pilot, or small scale production freeze drying of food and beverages, or for the preservation of archaeological materials, flowers or for document drying.

The LyoDry Heritage comprises a 30L, or 60L, capacity -55°C condenser and a SS, front-loading drying chamber with operating temperatures of -40°C to +50°C.

Five removable stainless steel trays provide either a 2.6m², or a 5.2m² drying area, accessed via a clear perspex, hinged door for easy loading and visibility throughout the freeze drying cycle. A transparent door at the front of the condenser enables easy defrosting of the condenser chamber.

Occupying a compact footprint, the LyoDry Heritage is castor-mounted and includes all of the standard LyoDry Freeze Dryer features, such as automatic hot gas defrost for faster batch processing, and CFC free refrigeration.

Process variables, product temperatures, system status and fault indicators are viewed in real time and logged continuously to memory via the user friendly, touch-screen Operator Interface. A USB port is provided for data retrieval, and optional Remote View via your own external computer is available if required. System status is obvious at a glance.

The LyoDry Heritage offers a reliable, high-end, yet economical freeze drying solution for accurate, controlled batch freeze drying of a broad variety of products including food and beverage, petfood, archaeological, flower petals and document drying.

| Shelf area options of either 2.6m ² or 5.2m ² | -55°C condenser with either 30Kg or 60Kg ice condenser capacity options |
|---|--|
| Temperature controlled chamber -40°C to +50°C, 5 removable stainless steel product trays | Touch screen control, data logging, real time and historical analysis, USB, remote view (option) |
| Up to 200 reproducible process profiles (recipes) | Front loading, stainless steel chamber with clear, perspex hinged door |
| Automatic hot gas defrost | 12 month warranty. Extendable to 24 months with a Service Contract option |
| Installation, commissioning and training | UK designed, manufactured and supported |

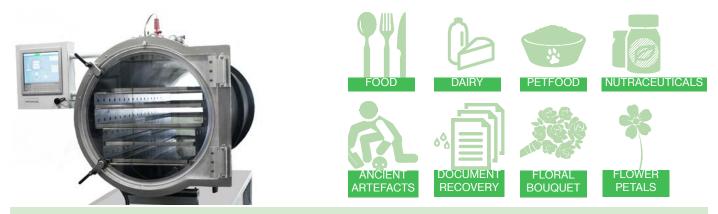
LYODRY HERITAGE FREEZE DRYER





| Part number and model | LSH30 LyoDry Heritage | LSH60 LyoDry Heritage |
|--|--|--|
| Maximum ice capacity | 30kg (66 lbs) | 60kg (132 lbs) |
| Operating temperature (based on based on tests in well vented room; condenser under vacuum with no load) | -55 °C | |
| Refrigeration compressor type | 1 hp hermetic unit - CFC free - air cooled | |
| Maximum operating temperature (measured on inside chamber wall at 22°C ambient temperature) | +50 | 0°C |
| Minimum operating temperature (measured on inside chamber wall at 22°C ambient temperature) | -40°C | |
| No of trays | 5 | |
| Individual tray dimensions | 2 trays @ 65cm x 97cm each 3 trays @ 46cm x 97cm each | 2 trays @ 65cm x 193cm each 3 trays @ 46cm x 193cm each |
| Total area of trays | 2.6m ² | 5.2m ² |
| Chamber dimensions | 1m length x 0.75m diameter | 2m length x 0.75m diameter |
| Construction | Stainless steel chamber and trays; Acrylic door; Viton door seal | |
| Approximate dimensons (H \times W \times D) | 1800 x 1000 x 2150mm | 1800 x 1700 x 2150mm |
| Approximate weight | 852kg (1878 lbs) | |
| Power requirements | 230VAC/50 Hz, 16.0 A | |

LyoDry Heritage Freeze Dryer is ideal for a range of freeze drying applications, including:



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LYODRY MAXI FREEZE DRYER

18L ice condenser, -55°C or -85°C condenser, -40°C or -60°C to +60°C shelves endpoint determination, stoppering, pressure control



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LSM40 LYODRY MAXI CHAMBER FREEZE DRYER

FULLY AUTOMATED, CONTROLLABLE SHELF TEMPERATURES -40°C TO +60°C, DATA LOGGING/ANALYSIS, STOPPERING,



LyoDry Freeze Dryers provide an extended choice of process and control options for reliable, reproducible freeze drying of a wide range of sample types.

LSM40 LyoDry Maxi Freeze Dryer is suitable for vial and bulk samples for laboratory and pharmaceutical applications. Utilising the very latest technology in vacuum, refrigeration and control, LSM40 LyoDry Maxi provides unrivalled product protection and operator interfacing. A full system mimic on the touch screen display provides a user friendly interface, giving a clear indication of system status.

UK designed, manufactured and maintained. Quality assured.

| | Option of 3, 4 or 5 shelves, shelf area up to 0.85m ² , temperature controlled -40°C to +60°C | 18Kg ice condenser capacity, -55°C condenser temperature |
|--|---|---|
| | Fully automated, touch screen control | Data logging, real time and historical analysis, remote view (option) |
| | Up to 200 reproducible process profiles (recipes) | Password protected user accounts |
| | Stoppering (option), Pressure Control (option) | Automatic end point determination |
| | Hot gas defrost | CFC refrigeration |
| | Designed to fit through a standard laboratory doorway | Dry vacuum pump (option) 316L SS finish (option) |
| | 12 month warranty, extended warranties available (option) | Installation, commissioning, operator training |
| | UK designed, manufactured and maintained | Quality assured |
| | | |

LSM40 LyoDry Maxi has the option of either three, four or five temperature controlled shelves, between -40° C and $+60^{\circ}$ C with an accuracy of better than $\pm 0.5^{\circ}$ C. The shelves can be moved up and down via a hydraulically operated ram for stoppering.

Freezing, primary and secondary drying, end point determination, backfill and stoppering sequences are all controlled by a central processor unit, allowing complex pressure/temperature profiles to be controlled accurately and reproducibly without operator intervention. In excess of 200 profiles can be stored and retrieved as required.

The compact design allows the equipment to move easily through most standard sized laboratory doorways, and commissioning is simple and straightforward requiring only mains electric supply (no pneumatic or water services needed).

LSM40 LYODRY MAXI CHAMBER FREEZE DRYER



TECHNICAL SPECIFICATION

| Shelf Temperature | -40°C to +60°C |
|--|--|
| Max Condenser Temperature | -55°C |
| Condenser Capacity | 18 Litres |
| Condenser Rate | 12 litres in 24 hours |
| Condenser Defrost | Hot gas |
| Refrigeration | CFC Free - Single - Air Cooled |
| No. Of shelves (excluding compensating shelf) | 3/4/5 |
| Shelf area (per shelf) | 0.172 m ² |
| Shelf dimensions (w x d) | 360 x 480 |
| Shelf material | 316L Stainless Steel |
| Shelf Heat Transfer | Silicon Fluid |
| Working height: 3 shelf | min 44 mm; max 100 mm |
| 4 shelf | min 30 mm; max 72 mm |
| 5 shelf | min 21 mm; max 55 mm |
| Shelf cool down times (with no load, from 25°C) | |
| (to -35°C) | 50 minutes |
| (to -40°C) | 60 minutes |
| Stoppering | Electrical/Automatic |
| Vacuum pump: 1. Type | Edwards RV12 with EMF20 mist filter |
| 2. Nominal Pumping Speed | 12 m³/hr |
| 3. Pump down time (to 0.5mbar) | Approx. 10 minutes |
| Vacuum gauge | Pirani (or Capacitance Manometer option) |
| Inter-chamber valve | Electrical QSB |
| Electrical: a) UK supply | 230V, 50Hz, 1ph, 16 amp |
| b) US suppy | 110V, 60Hz, 1ph |
| Dimensions (w x h x d) (including turret) | 700 x 2120 x 1050mm |
| Gross weight | 525 Kg |
| Temperature Control | ±0.2°C |
| Data Logging | Yes |
| End Point Determination | Pressure rise |
| Pressure Control | Optional |

MechaTech Systems Ltd provide installation, commissioning and end user training for the entire range of <u>LyoDry freeze dryers</u>. All freeze dryers are fully assembled and tested prior to shipment. A comprehensive Factory Acceptance Testing programme is submitted to the client for approval. Full design, installation and operational qualification support can be undertaken in the client's presence. Service contracts with extended warranties are available as an option.

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LSM60 LYODRY MAXI CHAMBER FREEZE DRYER

FULLY AUTOMATED, CONTROLLABLE SHELF TEMPERATURES -60°C TO +60°C, DATA LOGGING/ANALYSIS, STOPPERING,



LyoDry Freeze Dryers provide an extended choice of process and control options for reliable, reproducible freeze drying of a wide range of sample types.

LSM60 LyoDry Maxi Freeze Dryer is suitable for vial and bulk samples for laboratory and pharmaceutical applications. Utilising the very latest technology in vacuum, refrigeration and control, LSM60 LyoDry Maxi provides unrivalled product protection and operator interfacing. A full system mimic on the touch screen display provides a user friendly interface, giving a clear indication of system status.

UK designed, manufactured and maintained. Quality assured.

| | Option of 3, 4 or 5 shelves, shelf area up to 0.85m ² , temperature controlled -60°C to +60°C | 18Kg ice condenser capacity, -85°C condenser temperature |
|--|---|---|
| | Fully automated, touch screen control | Data logging, real time and historical analysis, remote view (option) |
| | Up to 200 reproducible process profiles (recipes) | Password protected user accounts |
| | Stoppering (option), Pressure Control (option) | Automatic end point determination |
| | Hot gas defrost | CFC refrigeration |
| | Designed to fit through a standard laboratory doorway | Dry vacuum pump (option) 316L SS finish (option) |
| | 12 month warranty, extended warranties available (option) | Installation, commissioning, operator training |
| | UK designed, manufactured and maintained | Quality assured |
| | | |

LSM60 LyoDry Maxi has the option of either three, four or five temperature controlled shelves, between -60° C and $+60^{\circ}$ C with an accuracy of better than $\pm 0.5^{\circ}$ C. The shelves can be moved up and down via a hydraulically operated ram for stoppering.

Freezing, primary and secondary drying, end point determination, backfill and stoppering sequences are all controlled by a central processor unit, allowing complex pressure/temperature profiles to be controlled accurately and reproducibly without operator intervention. In excess of 200 profiles can be stored and retrieved as required.

The compact design allows the equipment to move easily through most standard sized laboratory doorways, and commissioning is simple and straightforward requiring only mains electric supply (no pneumatic or water services needed).

LSM60 LYODRY MAXI CHAMBER FREEZE DRYER



TECHNICAL SPECIFICATION

| Shelf Temperature | -60°C to +60°C |
|---|--|
| Max Condenser Temperature | -85°C |
| Condenser Capacity | 18 Litres |
| Condenser Rate | 12 litres in 24 hours |
| Condenser Defrost | Hot gas |
| Refrigeration | CFC Free - Cascade - Air Cooled |
| No. Of shelves (excluding compensating shelf) | 3/4/5 |
| Shelf area (per shelf) | 0.172 m ² |
| Shelf dimensions (w x d) | 360 x 480 |
| Shelf material | 316L Stainless Steel |
| Shelf Heat Transfer | Silicon Fluid |
| Working height: 3 shelf | min 44 mm; max 100 mm |
| 4 shelf | min 30 mm; max 72 mm |
| 5 shelf | min 21 mm; max 55 mm |
| Shelf cool down times (with no load, from $25^{\circ}C$) | |
| (to -35°C) | 50 minutes |
| (to -40°C) | 60 minutes |
| (to –55°C) | 130 minutes |
| (to –60°C) | 160 minutes |
| Stoppering | Electrical/Automatic |
| Vacuum pump: 1. Type | Edwards RV12 with EMF20 mist filter |
| 2. Nominal Pumping Speed | 12 m³/hr |
| 3. Pump down time (to 0.5mbar) | Approx. 10 minutes |
| Vacuum gauge | Pirani (or Capacitance Manometer option) |
| Inter-chamber valve | Electrical QSB |
| Electrical: a) UK supply | 230V, 50Hz, 1ph, 32 amp |
| b) US suppy | 110V, 60Hz, 1ph |
| Dimensions (w x h x d) (including turret) | 700 x 2120 x 1050mm |
| Gross weight | 525 Kg |
| Temperature Control | ±0.2°C |
| Data Logging | Yes |
| End Point Determination | Pressure rise |
| Pressure Control | Optional |

MechaTech Systems provide installation, commissioning and end user training for the entire range of <u>LyoDry freeze dryers</u>. A comprehensive Factory Acceptance Testing programme is submitted to the client for approval. Full design, installation and operational qualification support can be undertaken in the client's presence. Service contracts with extended warranties are available as an option.

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LYODRY GRANDE FREEZE DRYER

30L ice capacity, -55°C or -85°C condenser, -40°C or -60°C to +60°C shelves endpoint determination, stoppering, pressure control



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LSG40 LYODRY GRANDE CHAMBER FREEZE DRYER

FULLY AUTOMATED, CONTROLLABLE SHELF TEMPERATURES -40°C to +60°C,DATA LOGGING/ANALYSIS, STOPPERING



LyoDry Freeze Dryers provide an extended choice of process and control options for reliable, reproducible freeze drying of a wide range of sample types.

LSG40 LyoDry Grande Freeze Dryer is ideally suited to laboratory and pharmaceutical applications. It uses the latest technology in vacuum, refrigeration and control, providing unrivalled product protection and operator interfacing. A full system mimic on the touch screen display provides a user friendly interface, giving a clear indication of system status.

UK designed, manufactured and maintained. Quality assured.

| Large shelf area 1.69m ² , 9 shelves, temperature controlled -40°C to +60°C | 30Kg ice condenser capacity, -55°C condenser temperature |
|--|---|
| Fully automated, touch screen control | Data logging, real time and historical analysis, remote view (option) |
| Up to 200 reproducible process profiles (recipes) | Password protected user accounts |
| Stoppering (option) | Automatic end point determination |
| Hot gas defrost | CFC refrigeration |
| 12 month warranty, extended warranties available (option) | Installation, commissioning, operator training |
| UK designed, manufactured and maintained | Quality assured |

LSG40 LyoDry Grande has nine temperature controlled shelves, between -40°C and +60°C with an accuracy of better than ± 0.5 °C.

Based around a large drying chamber mounted alongside a refrigerated chamber, the integral refrigerated shelves can be moved up and down via a hydraulically operated ram for stoppering.

Freezing, primary and secondary drying, end point determination, backfill and stoppering sequences are all controlled by a central processor unit, allowing complex pressure/temperature profiles to be controlled accurately and reproducibly without operator intervention. In excess of 200 profiles can be stored and retrieved as required.

An additional product safety feature automatically diverts the condenser refrigeration power to 'crash' cool the product if the shelf cooling system fails. This facility averts significant potential losses by providing protection for the product.

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LSG40 LYODRY GRANDE CHAMBER FREEZE DRYER

TECHNICAL SPECIFICATION

refrigeration units):

| Condenser temperature | -55°C |
|---|----------------------------------|
| Shelf temperature | -40°c to +60°C |
| Condenser capacity | 30 litres |
| Condenser rate | 1 litre/hour |
| Defrost | Hot water / hot gas |
| Defrost time (water inlet temperature @ 40°C) | ~ 20 minutes |
| Refrigeration | CFC Free - Single - water cooled |
| Number of shelves (excluding radiant shelf) | 9 |
| Shelf area (per shelf) | 0.187m ² |
| Shelf dimensions (W x D) | 375 x 500 mm |
| Total shelf area | 1.69m² |
| Shelf/chamber material | 316L stainless steel |
| Shelf heat transfer | Silicon fluid |
| Working height (max shelf gap) | 98mm |
| | |

Shelf cool down times (fluid temperature measurement, with no product, from 4°C with both

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TECHNICAL VACUUM EXCELLENCE SINCE 2008

User friendly interface with 200 retrievable process profiles

| | to -35°C | 50 minutes |
|--------------------------|------------------------------|-----------------------|
| | to -40°C | 60 minutes |
| Temperature control | | < ± 0.5°C |
| Shelf temperature unifor | rmity | ± 1°C |
| Stoppering | | Hydraulic / automatic |
| Vacuum pump: | | |
| | Model | Edwards E2M28 |
| | Nominal pumping speed | 28 m³/hr |
| mbar) | Pump down time (to 0.5 | ~ 10 minutes |
| Inter-chamber valve | | Electrical QSB |
| Electrical, UK supply | | 415V, 50Hz, 3ph, 15kW |
| Dimensions, not includin | ig oil reservoir (w x h x d) | 1505 x 1940 x 1000mm |
| Gross weight | | 1400 Kg |
| Data logging | | Yes |
| End point determination | | Pressure rise |
| Gas backfill | | Yes / automatic |
| Pressure control | | Optional |
| Product probes | | 9 |
| Output noise | | <75 dB at 1m |
| | | |



9 x 316L SS product shelves with optional stoppering

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LSG60 LYODRY GRANDE CHAMBER FREEZE DRYER

FULLY AUTOMATED, CONTROLLABLE SHELF TEMPERATURES ±60°C,DATA LOGGING/ANALYSIS, STOPPERING



LyoDry Freeze Dryers provide an extended choice of process and control options for reliable, reproducible freeze drying of a wide range of sample types.

LSG60 LyoDry Grande Freeze Dryer is ideally suited to laboratory and pharmaceutical applications. It uses the latest technology in vacuum, refrigeration and control, providing unrivalled product protection and operator interfacing. A full system mimic on the touch screen display provides a user friendly interface, giving a clear indication of system status.

UK designed, manufactured and maintained. Quality assured.

| Large shelf area 1.69m ² , 9 shelves, temperature controlled ±60° | 30Kg ice condenser capacity, -85°C condenser temperature |
|--|---|
| Fully automated, touch screen control | Data logging, real time and historical analysis, remote view (option) |
| Up to 200 reproducible process profiles (recipes) | Password protected user accounts |
| Stoppering (option) | Automatic end point determination |
| Hot gas defrost | CFC refrigeration |
| 12 month warranty, extended warranties available (option) | Installation, commissioning, operator training |
| UK designed, manufactured and maintained | Quality assured |



LSG60 LyoDry Grande has nine temperature controlled shelves, between ±60°C with an accuracy of better than ± 0.5°C.

Based around a large drying chamber mounted alongside a refrigerated chamber, the integral refrigerated shelves can be moved up and down via a hydraulically operated ram for stoppering.

Freezing, primary and secondary drying, end point determination, backfill and stoppering sequences are all controlled by a central processor unit, allowing complex pressure/temperature profiles to be controlled accurately and reproducibly without operator intervention. In excess of 200 profiles can be stored and retrieved as required.

An additional product safety feature automatically diverts the condenser refrigeration power to 'crash' cool the product if the shelf cooling system fails. This facility averts significant potential losses by providing protection for the product.

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LSG60 LYODRY GRANDE CHAMBER FREEZE DRYER

TECHNICAL SPECIFICATION

| Condenser temperature | -85°C |
|---|-----------------------------------|
| Shelf temperature | -60°c to +60°C |
| | |
| Condenser capacity | 30 litres |
| Condenser rate | 1 litre/hour |
| Defrost | Hot water / hot gas |
| Defrost time (water inlet temperature @ 40°C) | ~ 20 minutes |
| Refrigeration | CFC Free - Cascade - water cooled |
| Number of shelves (excluding radiant shelf) | 9 |
| Shelf area (per shelf) | 0.187m ² |
| Shelf dimensions (W x D) | 375 x 500 mm |
| Total shelf area | 1.69m ² |
| Shelf/chamber material | 316L stainless steel |
| Shelf heat transfer | Silicon fluid |
| Working height (max shelf gap) | 98mm |
| (min shelf gap) | 35mm |

Shelf cool down times (fluid temperature measurement, with no product, from 4°C with both





User friendly interface with 200 retrievable process profiles

| refrigeration units): | | |
|---|----------------------------------|--|
| to -45°C | 30 minutes | |
| Temperature control | < ± 0.5°C | |
| Shelf temperature uniformity | ± 1ºC | |
| Shelf temperature uniformity between shelves | 1ºC | |
| Stoppering | Hydraulic / automatic | |
| Evacuation time (to 0.5 mbar) | ~ 10 minutes | |
| Inter-chamber valve | Electrical QSB | |
| Electrical, UK supply | 415V, 50Hz, 3ph, 15kW | |
| Dimensions, not including oil reservoir (w x h x d) | 1505 x 1940 x 1000mm | |
| Gross weight | 1400 Kg | |
| Data logging | Yes | |
| End point determination | Pressure rise | |
| Product probes | 9 | |
| Output noise | <75 dB at 1m | |
| Cooling water usage | 1.2m ³ h max 10°C | |
| Approximate peak room heat generated | 3kW (10,000 BTU/h) | |
| Defrost water temperature | 40°C minimum | |
| Compressed air | 6 bar (87 psig) | |
| Nitrogen backfill / pressure control | 1 bar supply regulated to 3 psig | |



9 x 316L SS product shelves with optional stoppering

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LYODRY PRODUCTION FREEZE DRYER

15Kg or 30Kg ice condenser, -55°C condenser, -60°C to +60°C shelves endpoint determination, separate plant room





LYODRY PRODUCTION FREEZE DRYER

UP TO 42 TEMPERATURE CONTROLLED SHELVES, DATA LOGGING/ANALYSIS, TOUCH SCREEN CONTROL



LyoDry Freeze Dryers provide an extended choice of process and control options for reliable, reproducible freeze drying of a wide range of sample types.

The LyoDry Production Freeze Dryer is the largest in the LyoDry range, for production scale, controlled freeze drying of bulk samples in a single cycle. The LyoDry Production Freeze Dryer is equipped with a rectangular drying chamber, containing up to 42 temperature controlled shelves, controllable ± 60°C. It uses the latest technology in vacuum, refrigeration and control, providing unrivalled product protection and operator interfacing. A full system mimic on the touch screen display provides a user friendly interface, giving a clear indication of system status. It is a 'through-the-wall' configuration with a separate plant room, and therefore ideally suited to freeze drying pharmaceutical product in a clean room environment.

UK designed, manufactured and maintained. Quality assured.



| Large shelf area (up to 16.8m ² , high capacity ice condenser | 42 temperature controlled shelves (including 2 radiant shelves) ±60°C |
|---|--|
| Fully automated, touch screen control, automatic end point determination | Data logging, real time and historical analysis, remote view (option), audit trail |
| Up to 200 reproducible process profiles (recipes) | Password protected user accounts |
| Comprehensive alarms and security configuration, password protected user accounts | Ideal for clean room with external plant room |
| Manufactured in 316L stainless steel | UK designed, manufactured and maintained |

LYODRY PRODUCTION FREEZE DRYER



TECHNICAL SPECIFICATION

| | dimensions (w x d) | 600 mm x 680mm |
|---------------------|---|---------------------------------------|
| | surface area (each) | 0.4m ² |
| | thickness | 11.55mm ± 0.15mm |
| | material | 316L stainless steel |
| | flatness / m | ± 1.5mm |
| | temp. variation across shelf (with static load) | ± 1.2°C |
| | cooling rate / min | 0.5°C / min |
| | heating rate / min | 2ºC/min |
| | temperature control (stable state) | ± 1ºC |
| | temperature range | -60°C to 60°C |
| | temperature control | ± 1.0°C |
| CONDENSER | material | 316L stainless steel |
| Condenser minimum o | perating temperature (no load, under vacuum) | ≤ -80°C |
| | ice capacity: single condenser | 15 |
| | dual condenser | 30 |
| | condensing rate | 10 l/hr |
| POWER | supply voltage | 415V |
| | phase | Зрh |
| | power | ~60kW |
| | frequency | 50Hz |
| | fused supply | 125A |
| REFRIGERATION | cooling | Semi-hermetic compressor - CFC free - |
| | | water cooled |
| | gas type | R507 |
| | cooling power | 15 HP (11KW) |
| VACUUM | ultimate vacuum | 0.037 Torr |
| | pressure control (stable state) | ± 0.075 Torr |
| | evacuation time: atmopshere to 20 Torr | < 5 minutes |
| | 20 Torr to 0.5 Torr | < 5 minutes |
| WEIGHT | | Approx. 4500kg |
| NOISE | | < 50db |

MechaTech Systems provide installation, commissioning and end user training for the entire range of LyoDry freeze dryers. All freeze dryers are fully assembled and tested prior to shipment. A comprehensive FAT programme is submitted to the client for approval. Full design, installation and operational qualification support can be undertaken in the presence of the client.

CONTACT US FOR A QUOTATION AND/OR FURTHER INFORMATION: enquiries@mechatechsystems.co.uk | +44 (0) 1454 414723



FREEZE DRYER HIRE MONTHLY RENTAL OPTIONS



FREEZE DRYER HIRE MONTHLY RENTAL



In addition to LyoDry Freeze Dryers that we manufacture, we also provide short and long term rental of freeze dryers for the purpose of conducting your own in-house trials or short term R&D project.

If trials are successful, and you then decide to invest in a new freeze dryer, we can offset some of the hire cost against new equipment.



LYODRY COMPACT BENCHTOP FREEZE DRYER

The LSBC55 LyoDry Compact benchtop freeze dryer condenser has an ice condenser capacity of 5Kg, and a condenser temperature of -55°C.

The LyoDry Compact benchtop freeze dryer is supplied for hire complete with vacuum pump and Acrylic Chamber and 6-tray accessory (removable trays)



The Modulyo benchtop freeze dryer condenser has an ice condenser capacity of 4.5Kg, and a condenser temperature of -50°C.

The Modulyo benchtop freeze dryer is supplied for hire complete with vacuum pump and Acrylic Chamber and 6-tray accessory (removable trays)



LYODRY BENCHTOP PRO FREEZE DRYER

The LSB55P LyoDry Benchtop Pro freeze dryer condenser has an ice condenser capacity of 5Kg, and a condenser temperature of -55°C. It has enhanced functionality including touch screen control, pressure control, data logging and analysis, USB and ethernet comms. Coupled with the LSAD6H Heated Tray Accessory, multiple profiles can be used reproducibly without operator intervention.

The LyoDry Benchtop Pro freeze dryer is supplied for hire with vacuum pump and LSAD6H Heated Tray Accessory comprising Acrylic Chamber and 6 x SS trays with heater mat and temperature controller

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LYODRY FREEZE DRYERS DESIGNED, MANUFACTURED AND MAINTAINED BY



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